



“Traffic Lighting”

**Enhancing
Client
Comprehension**

Craig McCulloch
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E Furnace Stave Summary, for the 24 hours ending at 06:00:00 on July 24, 2007																									
	Tuyere Number - Average Stave Temperature F																								
Row #	01	02	03	04	05	06	07	08	09	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	Row Avg
9	147	0	134	0	136	0	135	0	135	0	111	0	127	0	122	0	125	0	123	0	128	0	126	0	129
8	0	148	0	155	0	142	0	148	0	127	0	127	0	125	0	131	0	135	0	135	0	135	0	151	138
7	208	0	163	0	205	0	194	0	179	0	136	0	149	0	147	0	174	0	136	0	170	0	196	0	171
6	132	268	253	287	256	301	322	248	332	272	250	288	317	211	228	238	247	264	259	259	290	320	278	175	262
5	148	302	265	311	437	413	449	366	514	320	381	349	340	323	191	322	338	391	321	390	214	329	131	137	320
4	145	216	286	358	143	198	172	146	154	0	171	178	132	114	118	117	142	176	241	221	130	125	158	0	175
3	135	150	108	131	143	143	114	154	136	157	124	142	122	113	129	123	122	117	136	260	181	107	213	151	142
2	155	111	144	109	164	159	0	147	154	160	0	121	127	130	153	138	132	143	170	285	294	224	0	126	159
1	117	112	116	121	108	108	100	101	111	111	110	137	136	107	140	105	107	106	107	115	114	112	107	103	113

'Average Temperature', represents the sum of valid temperature readings, divided by the total number of valid readings.
A value of '0' (zero) denotes no valid temperature readings for that sensor, in the time period under review.

E Furnace Stave Summary, for the 24 hours ending at 06:00:00 on July 24, 2007																									
	Tuyere Number - Maximum Stave Temperature F																								
Row #	01	02	03	04	05	06	07	08	09	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	Row max
9	159	0	144	0	146	0	147	0	148	0	124	0	141	0	130	0	133	0	129	0	135	0	132	0	159
8	0	164	0	170	0	157	0	167	0	146	0	142	0	144	0	147	0	145	0	147	0	143	0	161	170
7	239	0	185	0	253	0	231	0	229	0	157	0	175	0	159	0	219	0	154	0	194	0	224	0	253
6	139	320	318	353	299	366	394	319	397	362	313	343	380	252	264	276	298	311	301	312	337	374	322	192	397
5	156	356	351	400	611	606	670	544	680	504	748	706	536	501	516	550	540	505	376	468	269	431	141	144	748
4	181	313	551	445	152	214	208	213	212	0	275	307	179	134	140	131	192	196	300	446	162	192	225	0	551
3	142	221	139	140	148	147	118	167	148	241	137	152	127	117	134	131	126	123	142	392	256	111	391	159	392
2	175	141	163	140	175	168	0	181	164	187	0	144	131	138	170	144	143	152	181	526	460	472	0	141	526
1	120	117	120	126	112	111	103	104	120	118	118	143	139	110	145	109	118	111	120	121	121	125	112	106	145

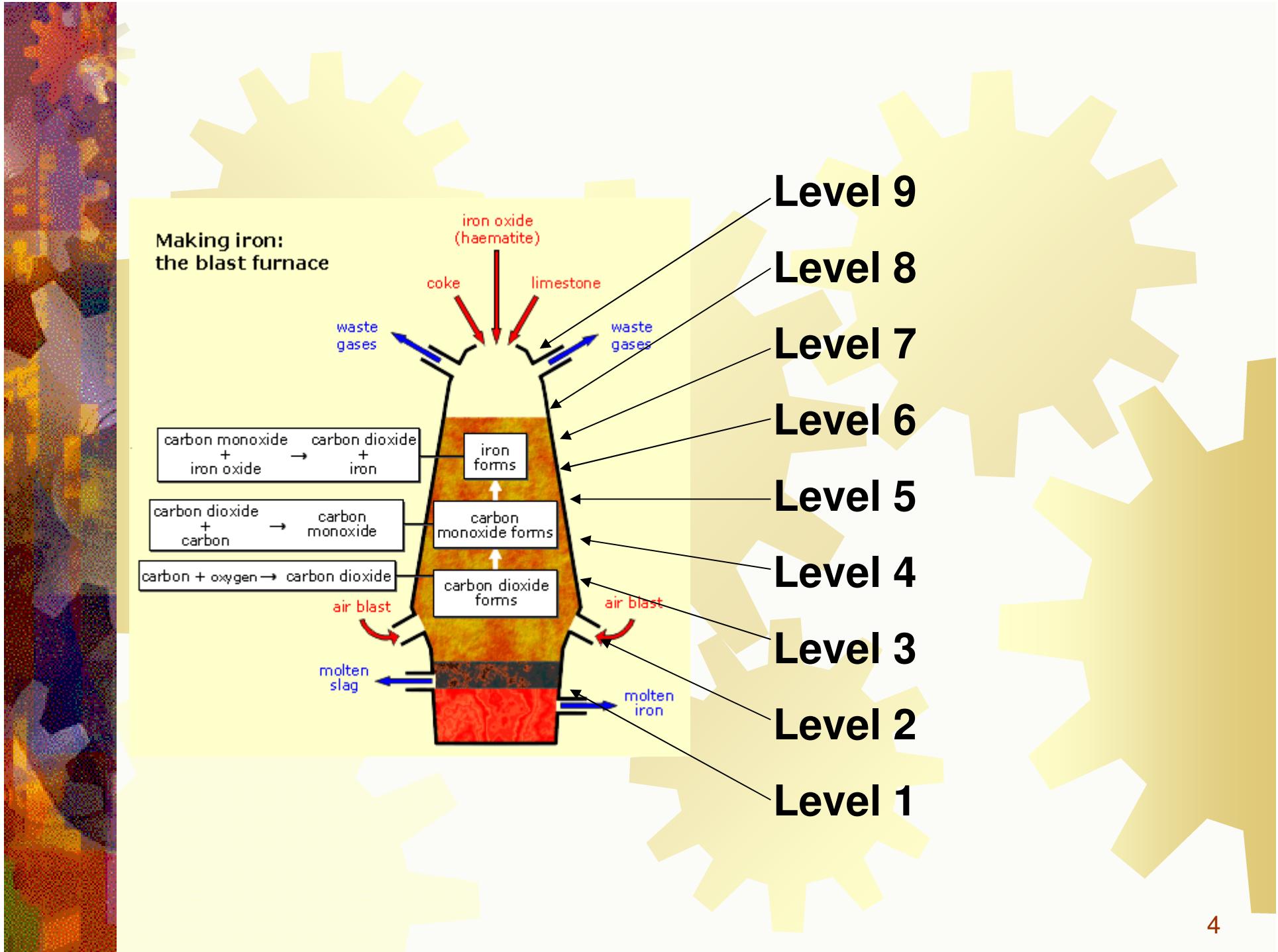
'Max Temperature', represents the maximum valid temperature reading.
A value of '0' (zero) denotes no valid temperature readings for that sensor, in the time period under review.

		E Furnace Stave Summary, for the 24 hours ending at 06:00:00 on July 24, 2007																								
		Tuyere Number - Average Stave Temperature F																								
Row #		01	02	03	04	05	06	07	08	09	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	Row Avg
9		147	0	134	0	136	0	135	0	135	0	111	0	127	0	122	0	125	0	123	0	128	0	126	0	129
8		0	148	0	155	0	142	0	148	0	127	0	127	0	125	0	131	0	135	0	135	0	135	0	151	138
7		208	0	163	0	205	0	194	0	179	0	136	0	149	0	147	0	174	0	136	0	170	0	196	0	171
6		132	268	253	287	256	301	322	248	332	272	250	288	317	211	228	238	247	264	259	259	290	320	278	175	262
5		148	302	265	311	437	413	449	366	514	320	381	349	340	323	191	322	338	391	321	390	214	329	131	137	320
4		145	216	286	358	143	198	172	146	154	0	171	178	132	114	118	117	142	176	241	221	130	125	158	0	175
3		135	150	108	131	143	143	114	154	136	157	124	142	122	113	129	123	122	117	136	260	181	107	213	151	142
2		155	111	144	109	164	159	0	147	154	160	0	121	127	130	153	138	132	143	170	285	294	224	0	126	159
1		117	112	116	121	108	108	100	101	111	111	110	137	136	107	140	105	107	106	107	115	114	112	107	103	113

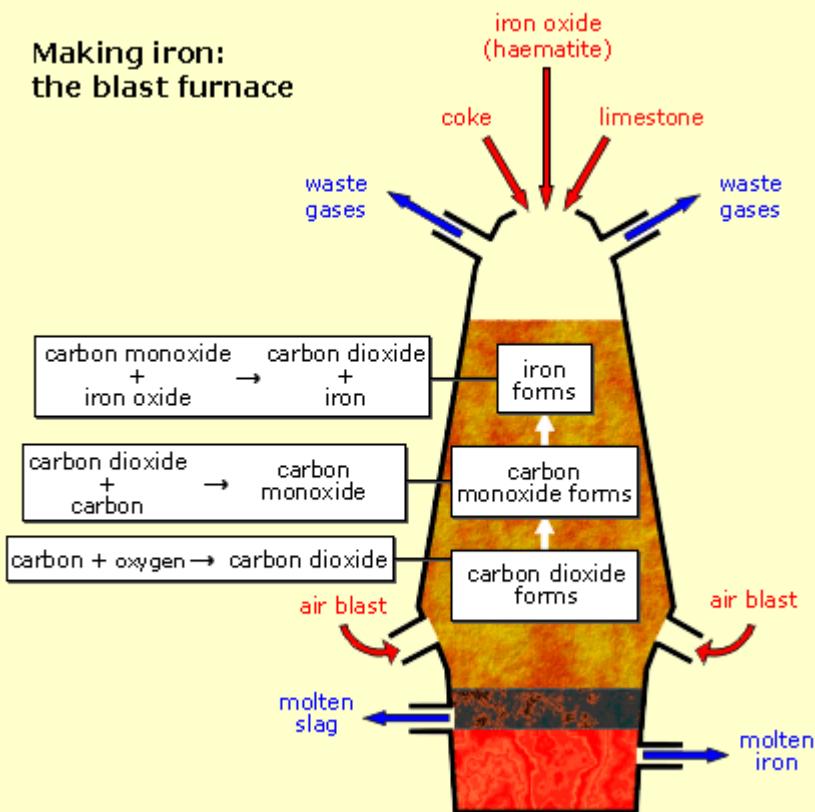
'Average Temperature', represents the sum of valid temperature readings, divided by the total number of valid readings.
A value of '0' (zero) denotes no valid temperature readings for that sensor, in the time period under review.

		E Furnace Stave Summary, for the 24 hours ending at 06:00:00 on July 24, 2007																								
		Tuyere Number - Maximum Stave Temperature F																								
Row #		01	02	03	04	05	06	07	08	09	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	Row max
9		159	0	144	0	146	0	147	0	148	0	124	0	141	0	130	0	133	0	129	0	135	0	132	0	159
8		0	164	0	170	0	157	0	167	0	146	0	142	0	144	0	147	0	145	0	147	0	143	0	161	170
7		239	0	185	0	253	0	231	0	229	0	157	0	175	0	159	0	219	0	154	0	194	0	224	0	253
6		139	320	318	353	299	366	394	319	397	362	313	343	380	252	264	276	298	311	301	312	337	374	322	192	397
5		156	356	351	400	611	606	670	544	680	504	748	706	536	501	516	550	540	505	376	468	269	431	141	144	748
4		181	313	551	445	152	214	208	213	212	0	275	307	179	134	140	131	192	196	300	446	162	192	225	0	551
3		142	221	139	140	148	147	118	167	148	241	137	152	127	117	134	131	126	123	142	392	256	111	391	159	392
2		175	141	163	140	175	168	0	181	164	187	0	144	131	138	170	144	143	152	181	526	460	472	0	141	526
1		120	117	120	126	112	111	103	104	120	118	118	143	139	110	145	109	118	111	120	121	121	125	112	106	145

'Max Temperature', represents the maximum valid temperature reading.
A value of '0' (zero) denotes no valid temperature readings for that sensor, in the time period under review.



Making iron: the blast furnace

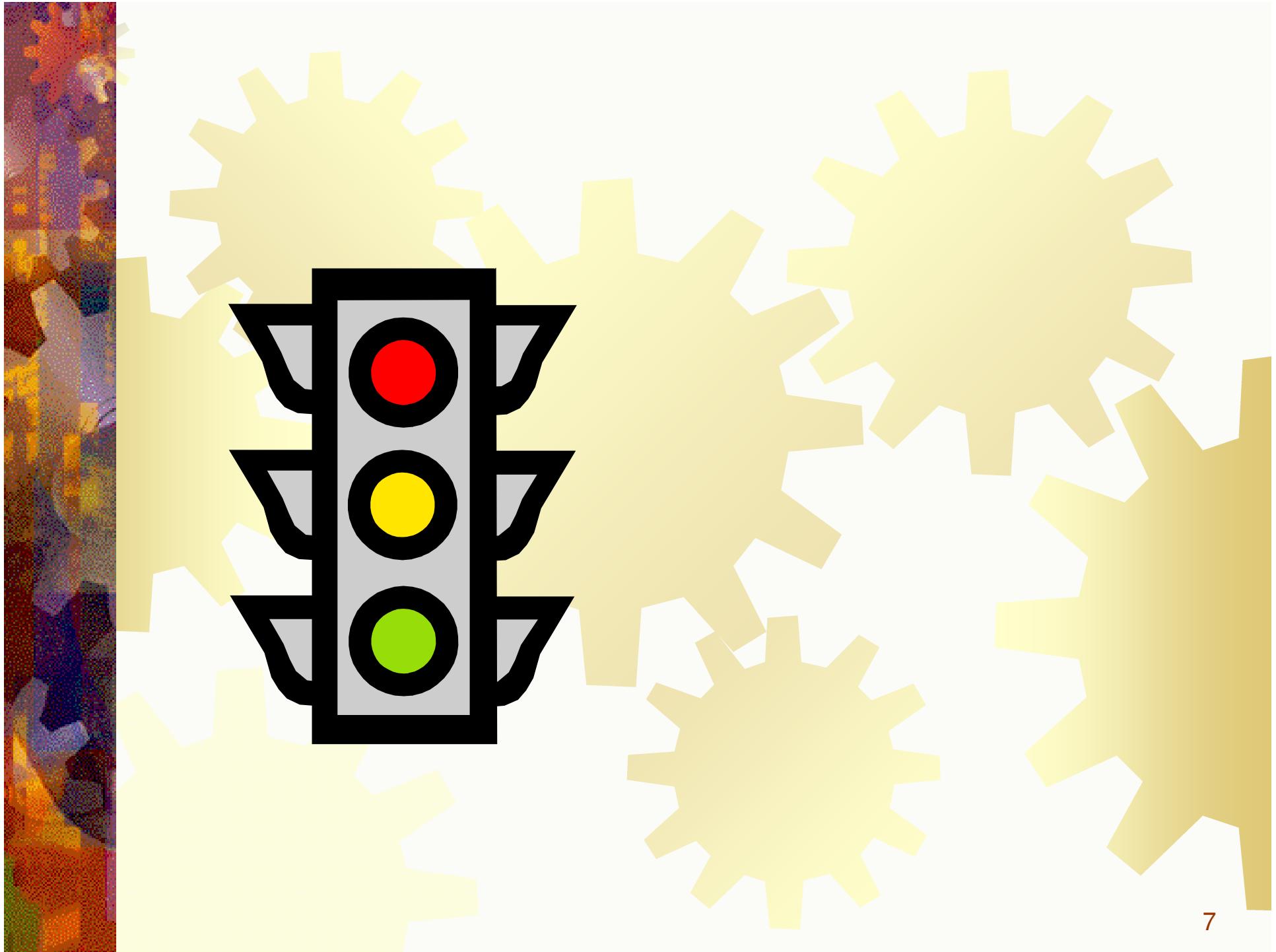


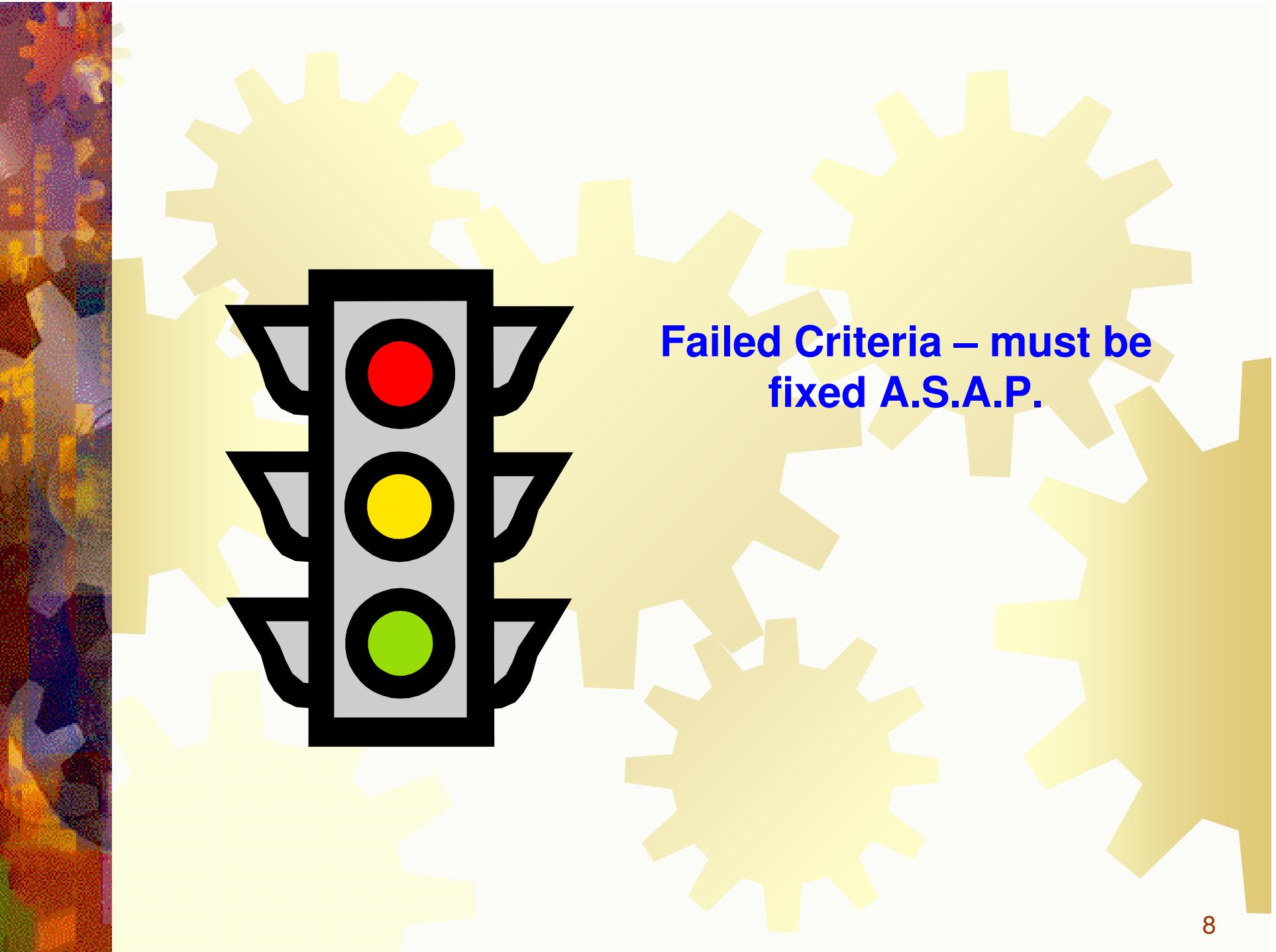
		E Furnace Stave Summary, for the 24 hours ending at 06:00:00 on July 24, 2007																								
		Tuyere Number - Average Stave Temperature F																								
Row	#	01	02	03	04	05	06	07	08	09	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	Avg
9	147	0	134	0	136	0	135	0	135	0	111	0	127	0	122	0	125	0	125	0	128	0	126	0	129	
8	0	148	0	155	0	142	0	148	0	127	0	127	0	125	0	131	0	135	0	135	0	135	0	151	0	138
7	208	0	163	0	205	0	194	0	179	0	136	0	149	0	147	0	174	0	136	0	170	0	196	0	171	
6	132	268	253	287	256	301	322	248	332	272	250	288	317	211	228	238	247	264	259	259	290	320	278	175	262	
5	148	302	265	311	437	413	449	366	514	320	381	349	340	323	191	322	338	391	321	390	214	329	131	137	320	
4	145	216	286	358	143	198	172	146	154	0	171	178	132	114	118	117	142	176	241	221	130	125	158	0	175	
3	135	150	108	131	143	143	114	154	136	157	124	142	122	113	129	123	122	117	136	260	181	107	213	151	142	
2	155	111	144	109	164	159	0	147	154	160	0	121	127	130	153	138	132	143	170	285	294	224	0	126	159	
1	117	112	116	121	108	108	100	101	111	111	110	137	136	107	140	105	107	106	107	115	114	112	107	103	113	

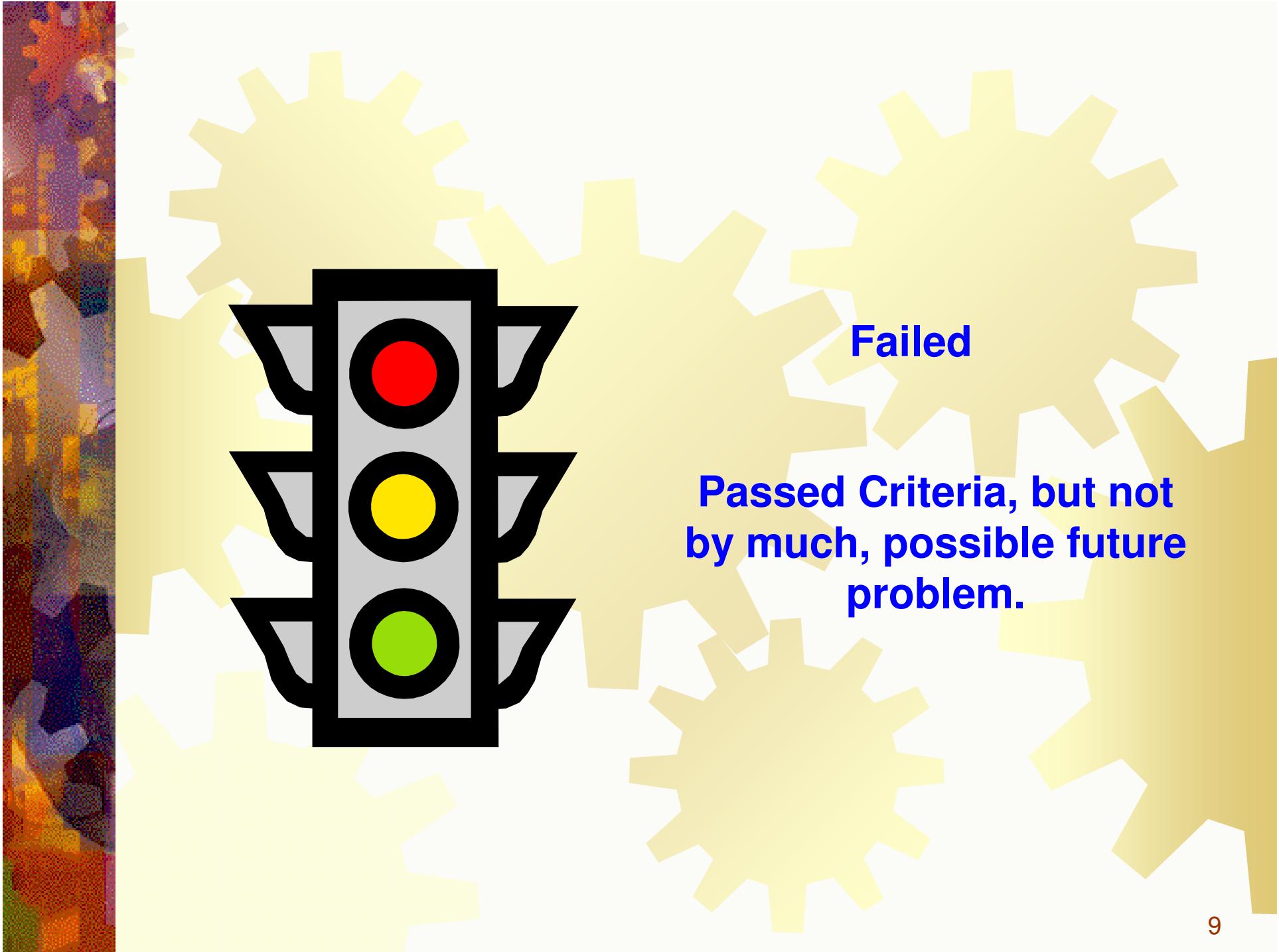
'Average Temperature', represents the sum of valid temperature readings, divided by the total number of valid readings.
A value of '0' (zero) denotes no valid temperature readings for that sensor, in the time period under review.

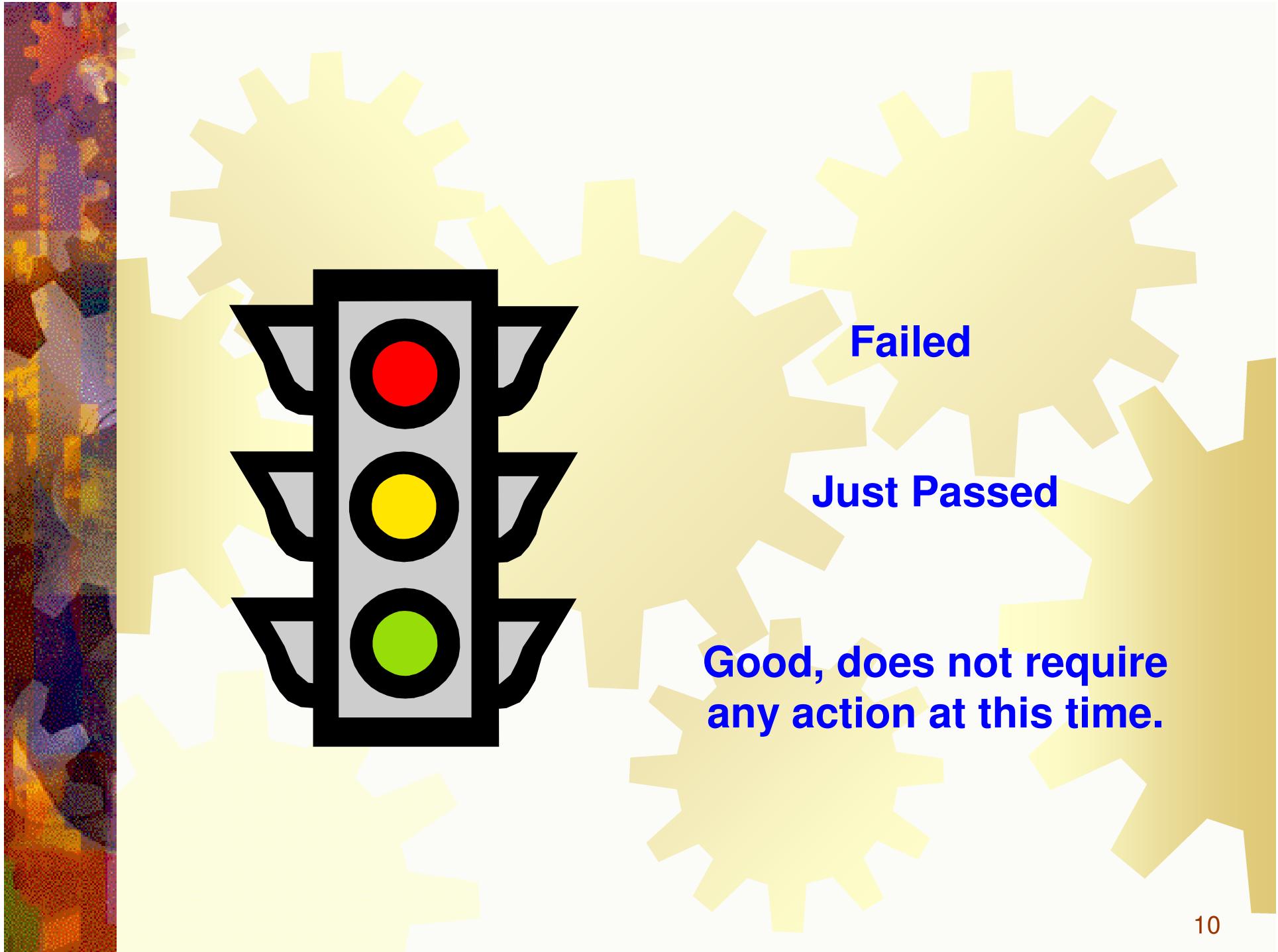
		E Furnace Stave Summary, for the 24 hours ending at 06:00:00 on July 24, 2007																								
		Tuyere Number - Maximum Stave Temperature F																								
Row	#	01	02	03	04	05	06	07	08	09	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	Row max
9	159	0	144	0	146	0	147	0	148	0	124	0	141	0	130	0	133	0	120	0	135	0	152	0	159	
8	0	164	0	170	0	157	0	167	0	146	0	142	0	144	0	147	0	145	0	147	0	143	0	161	0	170
7	239	0	185	0	253	0	231	0	229	0	157	0	175	0	159	0	219	0	154	0	194	0	224	0	253	
6	139	320	318	353	299	366	394	319	397	362	313	343	380	252	264	276	298	311	301	312	337	374	322	192	397	
5	156	356	351	400	611	606	670	544	680	504	748	706	536	501	516	550	540	505	376	468	269	431	141	144	748	
4	181	313	551	445	152	214	208	213	212	0	275	307	179	134	140	131	192	196	300	446	162	192	225	0	551	
3	142	221	139	140	148	147	118	167	148	241	137	152	127	117	134	131	126	123	142	392	256	111	391	159	392	
2	175	141	163	140	175	168	0	181	164	187	0	144	131	138	170	144	143	152	181	526	460	472	0	141	526	
1	120	117	120	126	112	111	103	104	120	118	118	143	139	110	145	109	118	111	120	121	121	125	112	106	145	

'Max Temperature', represents the maximum valid temperature reading.
A value of '0' (zero) denotes no valid temperature readings for that sensor, in the time period under review.









```
proc report data = present.stave_average  
            contents='Summary' &_pdf_header nowd;  
  column ("E Furnace Stave Summary, for the 24 hours ending at 06:00:00 on  
&report_date"  
          ( row)  
          ("Tuyere Number - Average Stave Temperature F"  
           avg_tuyere01-avg_tuyere24)  
          ( avg_temp));  
  define row  
        /display width=2 "Row/#" center;  
  define avg_tuyere01  
        /display width=2 "01" center;  
  define avg_tuyere02  
        /display width=2 "02" center;  
  ...  
  define avg_tuyere24  
        /display width=2 "24" center;  
  define avg_temp  
        /display width=3 'Row/Avg' center;  
  
  /* location for future traffic lighting code */  
  
  compute after;  
  length text1 text2 text3 $ 140;  
  text1="Average Temperature", represents the sum of valid temperature ....";  
  text2="A value of '0' (zero) denotes no valid temperature readings for....";  
  text3="";  
  line text1 $140.;  
  line text2 $140.;  
  line text3 $140.;  
endcomp;  
  
run;
```

```
proc report data = present.stave average  
            contents='Summary' &_pdf_header nowd;  
  column ("E Furnace Stave Summary, for the 24 hours ending at 06:00:00 on  
&report_date"  
          ( row)  
          ("Tuyere Number - Average Stave Temperature F"  
           avg_tuyere01-avg_tuyere24)  
          ( avg_temp));  
  define row                         /display width=2 "Row/#" center;  
  define avg_tuyere01                /display width=2 "01" center;  
  define avg_tuyere02                /display width=2 "02" center;  
  ...  
  define avg_tuyere24                /display width=2 "24" center;  
  define avg_temp                   /display width=3 'Row/Avg' center;  
  
  /* location for future traffic lighting code */  
  
  compute after;  
  length text1 text2 text3 $ 140;  
  text1="Average Temperature', represents the sum of valid temperature ....";  
  text2="A value of '0' (zero) denotes no valid temperature readings for....";  
  text3="";  
  line text1 $140.;  
  line text2 $140.;  
  line text3 $140.;  
endcomp;  
  
run;
```

		E Furnace Stave Summary, for the 24 hours ending at 06:00:00 on July 24, 2007																									
		Tuyere Number - Average Stave Temperature F																									
Row #		01	02	03	04	05	06	07	08	09	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	Row Avg	
9		147	0	134	0	136	0	135	0	135	0	111	0	127	0	122	0	125	0	123	0	128	0	126	0	129	
8		0	148	0	155	0	142	0	148	0	127	0	127	0	125	0	131	0	135	0	135	0	135	0	151	138	
7		208	0	163	0	205	0	194	0	179	0	136	0	149	0	147	0	174	0	136	0	170	0	196	0	171	
6		132	268	253	287	256	301	322	248	332	272	250	288	317	211	228	238	247	264	259	259	290	320	278	175	262	
5		148	302	265	311	437	413	449	366	514	320	381	349	340	323	191	322	338	391	321	390	214	329	131	137	320	
4		145	216	286	358	143	198	172	146	154	0	171	178	132	114	118	117	142	176	241	221	130	125	158	0	175	
3		135	150	108	131	143	143	114	154	136	157	124	142	122	113	129	123	122	117	136	260	181	107	213	151	142	
2		155	111	144	109	164	159	0	147	154	160	0	121	127	130	153	138	132	143	170	285	294	224	0	126	159	
1		117	112	116	121	108	108	100	101	111	111	110	137	136	107	140	105	107	106	107	115	114	112	107	103	113	

'Average Temperature', represents the sum of valid temperature readings, divided by the total number of valid readings.
A value of '0' (zero) denotes no valid temperature readings for that sensor, in the time period under review.

		E Furnace Stave Summary, for the 24 hours ending at 06:00:00 on July 24, 2007																									
		Tuyere Number - Maximum Stave Temperature F																									
Row #		01	02	03	04	05	06	07	08	09	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	Row max	
9		159	0	144	0	146	0	147	0	148	0	124	0	141	0	130	0	133	0	129	0	135	0	132	0	159	
8		0	164	0	170	0	157	0	167	0	146	0	142	0	144	0	147	0	145	0	147	0	143	0	161	170	
7		239	0	185	0	253	0	231	0	229	0	157	0	175	0	159	0	219	0	154	0	194	0	224	0	253	
6		139	320	318	353	299	366	394	319	397	362	313	343	380	252	264	276	298	311	301	312	337	374	322	192	397	
5		156	356	351	400	611	606	670	544	680	504	748	706	536	501	516	550	540	505	376	468	269	431	141	144	748	
4		181	313	551	445	152	214	208	213	212	0	275	307	179	134	140	131	192	196	300	446	162	192	225	0	551	
3		142	221	139	140	148	147	118	167	148	241	137	152	127	117	134	131	126	123	142	392	256	111	391	159	392	
2		175	141	163	140	175	168	0	181	164	187	0	144	131	138	170	144	143	152	181	526	460	472	0	141	526	
1		120	117	120	126	112	111	103	104	120	118	118	143	139	110	145	109	118	111	120	121	121	125	112	106	145	

'Max Temperature', represents the maximum valid temperature reading.
A value of '0' (zero) denotes no valid temperature readings for that sensor, in the time period under review.

```
proc report data = present.stave_average  
            contents='Summary' &_pdf_header nowd;  
  column ("E Furnace Stave Summary, for the 24 hours ending at 06:00:00 on  
&report_date"  
          ( row)  
          ("Tuyere Number - Average Stave Temperature F"  
           avg_tuyere01-avg_tuyere24)  
          ( avg_temp));  
  define row  
        /display width=2 "Row/#" center;  
  define avg_tuyere01  
        /display width=2 "01" center;  
  define avg_tuyere02  
        /display width=2 "02" center;  
  ...  
  define avg_tuyere24  
        /display width=2 "24" center;  
  define avg_temp  
        /display width=3 'Row/Avg' center;  
  
/* location for future traffic lighting code */  
  
compute after;  
length text1 text2 text3 $ 140;  
text1="Average Temperature", represents the sum of valid temperature ....";  
text2="A value of '0' (zero) denotes no valid temperature readings for....";  
text3="";  
line text1 $140.;  
line text2 $140.;  
line text3 $140.;  
endcomp;  
  
run;
```

E Furnace Stave Summary, for the 24 hours ending at 06:00:00 on July 24, 2007																									
	Tuyere Number - Average Stave Temperature F																								
Row #	01	02	03	04	05	06	07	08	09	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	Row Avg
9	147	0	134	0	136	0	135	0	135	0	111	0	127	0	122	0	125	0	123	0	128	0	126	0	129
8	0	148	0	155	0	142	0	148	0	127	0	127	0	125	0	131	0	135	0	135	0	135	0	151	138
7	208	0	163	0	205	0	194	0	179	0	136	0	149	0	147	0	174	0	136	0	170	0	196	0	171
6	132	268	253	287	256	301	322	248	332	272	250	288	317	211	228	238	247	264	259	259	290	320	278	175	262
5	148	302	265	311	437	413	449	366	514	320	381	349	340	323	191	322	338	391	321	390	214	329	131	137	320
4	145	216	286	358	143	198	172	146	154	0	171	178	132	114	118	117	142	176	241	221	130	125	158	0	175
3	135	150	108	131	143	143	114	154	136	157	124	142	122	113	129	123	122	117	136	260	181	107	213	151	142
2	155	111	144	109	164	159	0	147	154	160	0	121	127	130	153	138	132	143	170	285	294	224	0	126	159
1	117	112	116	121	108	108	100	101	111	111	110	137	136	107	140	105	107	106	107	115	114	112	107	103	113

'Average Temperature', represents the sum of valid temperature readings, divided by the total number of valid readings.
A value of '0' (zero) denotes no valid temperature readings for that sensor, in the time period under review.

E Furnace Stave Summary, for the 24 hours ending at 06:00:00 on July 24, 2007																									
	Tuyere Number - Maximum Stave Temperature F																								
Row #	01	02	03	04	05	06	07	08	09	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	Row max
9	159	0	144	0	146	0	147	0	148	0	124	0	141	0	130	0	133	0	129	0	135	0	132	0	159
8	0	164	0	170	0	157	0	167	0	146	0	142	0	144	0	147	0	145	0	147	0	143	0	161	170
7	239	0	185	0	253	0	231	0	229	0	157	0	175	0	159	0	219	0	154	0	194	0	224	0	253
6	139	320	318	353	299	366	394	319	397	362	313	343	380	252	264	276	298	311	301	312	337	374	322	192	397
5	156	356	351	400	611	606	670	544	680	504	748	706	536	501	516	550	540	505	376	468	269	431	141	144	748
4	181	313	551	445	152	214	208	213	212	0	275	307	179	134	140	131	192	196	300	446	162	192	225	0	551
3	142	221	139	140	148	147	118	167	148	241	137	152	127	117	134	131	126	123	142	392	256	111	391	159	392
2	175	141	163	140	175	168	0	181	164	187	0	144	131	138	170	144	143	152	181	526	460	472	0	141	526
1	120	117	120	126	112	111	103	104	120	118	118	143	139	110	145	109	118	111	120	121	121	125	112	106	145

'Max Temperature', represents the maximum valid temperature reading.
A value of '0' (zero) denotes no valid temperature readings for that sensor, in the time period under review.

```
proc report data = present.stave_average  
            contents='Summary' &_pdf_header nowd;  
    column ("E Furnace Stave Summary, for the 24 hours ending at 06:00:00 on  
    &report_date"  
           ( row)  
           ("Tuyere Number - Average Stave Temperature F"  
            avg_tuyere01-avg_tuyere24)  
           ( avg_temp));  
  
    define row              /display width=2 "Row/#" center;  
    define avg_tuyere01     /display width=2 "01" center;  
    define avg_tuyere02     /display width=2 "02" center;  
    ...  
    define avg_tuyere24     /display width=2 "24" center;  
    define avg_temp         /display width=3 'Row/Avg' center;  
  
    /* location for future traffic lighting code */  
  
    compute after;  
    length text1 text2 text3 $ 140;  
    text1="Average Temperature', represents the sum of valid temperature ....";  
    text2="A value of '0' (zero) denotes no valid temperature readings for....";  
    text3="";  
    line text1 $140.;  
    line text2 $140.;  
    line text3 $140.;  
endcomp;  
  
run;
```

		E Furnace Stave Summary, for the 24 hours ending at 06:00:00 on July 24, 2007																									
		Tuyere Number - Average Stave Temperature F																									
Row #		01	02	03	04	05	06	07	08	09	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	Avg	
9		147	0	134	0	136	0	135	0	135	0	111	0	127	0	122	0	125	0	123	0	128	0	126	0	129	
8		0	148	0	155	0	142	0	148	0	127	0	127	0	125	0	131	0	135	0	135	0	135	0	151	0	138
7		208	0	163	0	205	0	194	0	179	0	136	0	149	0	147	0	174	0	136	0	170	0	196	0	171	
6		132	268	253	287	256	301	322	248	332	272	250	288	317	211	228	238	247	264	259	259	290	320	278	175	262	
5		148	302	265	311	437	413	449	366	514	320	381	349	340	323	191	322	338	391	321	390	214	329	131	137	320	
4		145	216	286	358	143	198	172	146	154	0	171	178	132	114	118	117	142	176	241	221	130	125	158	0	175	
3		135	150	108	131	143	143	114	154	136	157	124	142	122	113	129	123	122	117	136	260	181	107	213	151	142	
2		155	111	144	109	164	159	0	147	154	160	0	121	127	130	153	138	132	143	170	285	294	224	0	126	159	
1		117	112	116	121	108	108	100	101	111	111	110	137	136	107	140	105	107	106	107	115	114	112	107	103	113	

'Average Temperature', represents the sum of valid temperature readings, divided by the total number of valid readings.
A value of '0' (zero) denotes no valid temperature readings for that sensor, in the time period under review.

		E Furnace Stave Summary, for the 24 hours ending at 06:00:00 on July 24, 2007																									
		Tuyere Number - Maximum Stave Temperature F																									
Row #		01	02	03	04	05	06	07	08	09	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	Row max	
9		159	0	144	0	146	0	147	0	148	0	124	0	141	0	130	0	133	0	129	0	135	0	132	0	159	
8		0	164	0	170	0	157	0	167	0	146	0	142	0	144	0	147	0	145	0	147	0	143	0	161	0	170
7		239	0	185	0	253	0	231	0	229	0	157	0	175	0	159	0	219	0	154	0	194	0	224	0	253	
6		139	320	318	353	299	366	394	319	397	362	313	343	380	252	264	276	298	311	301	312	337	374	322	192	397	
5		156	356	351	400	611	606	670	544	680	504	748	706	536	501	516	550	540	505	376	468	269	431	141	144	748	
4		181	313	551	445	152	214	208	213	212	0	275	307	179	134	140	131	192	196	300	446	162	192	225	0	551	
3		142	221	139	140	148	147	118	167	148	241	137	152	127	117	134	131	126	123	142	392	256	111	391	159	392	
2		175	141	163	140	175	168	0	181	164	187	0	144	131	138	170	144	143	152	181	526	460	472	0	141	526	
1		120	117	120	126	112	111	103	104	120	118	118	143	139	110	145	109	118	111	120	121	121	125	112	106	145	

'Max Temperature', represents the maximum valid temperature reading.
A value of '0' (zero) denotes no valid temperature readings for that sensor, in the time period under review.

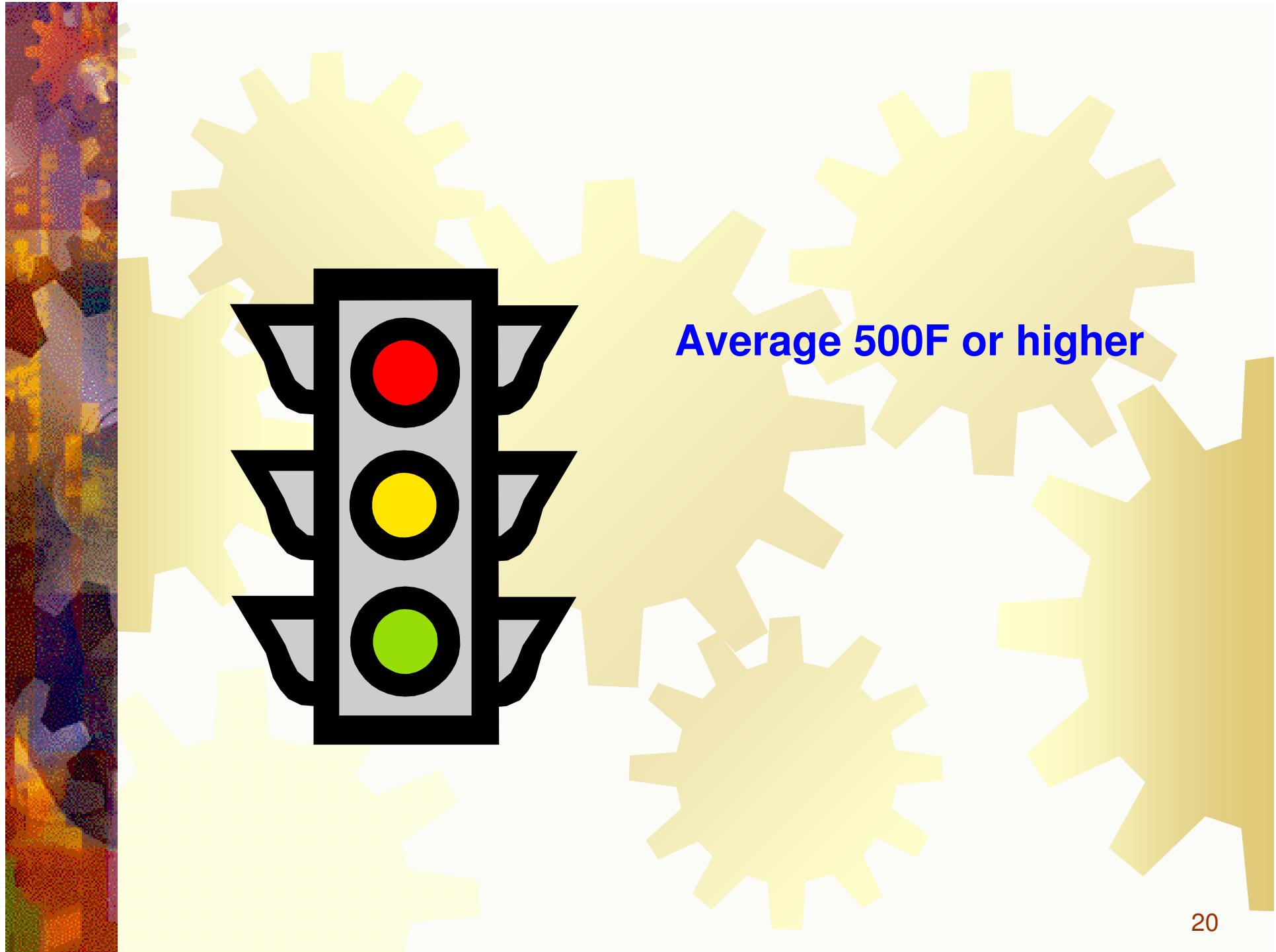
```
proc report data = present.stave_average  
            contents='Summary' &_pdf_header nowd;  
    column ("E Furnace Stave Summary, for the 24 hours ending at 06:00:00 on  
&report_date"  
            ( row)  
            ("Tuyere Number - Average Stave Temperature F"  
             avg_tuyere01-avg tuyere24)  
            ( avg_temp));  
  
    define row  
    define avg_tuyere01  
    define avg_tuyere02  
    ...  
    define avg_tuyere24  
    define avg_temp  
  
    /* location for future traffic lighting code */  
  
    compute after;  
    length text1 text2 text3 $ 140;  
    text1="Average Temperature", represents the sum of valid temperature ....";  
    text2="A value of '0' (zero) denotes no valid temperature readings for....";  
    text3="";  
    line text1 $140.;  
    line text2 $140.;  
    line text3 $140.;  
endcomp;  
  
run;
```

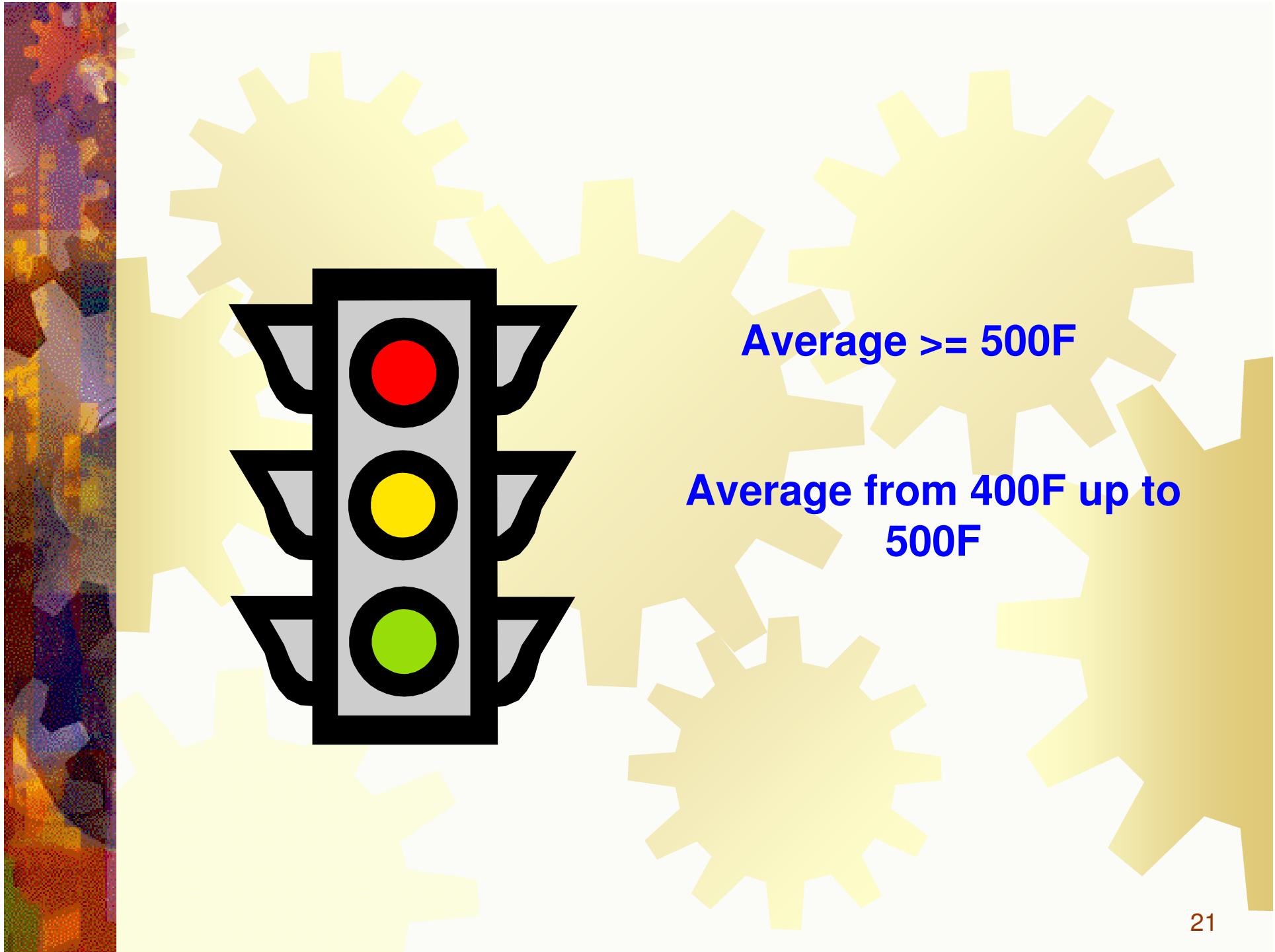
		E Furnace Stave Summary, for the 24 hours ending at 06:00:00 on July 24, 2007																									
		Tuyere Number - Average Stave Temperature F																									
Row #		01	02	03	04	05	06	07	08	09	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	Row Avg	
9		147	0	134	0	136	0	135	0	135	0	111	0	127	0	122	0	125	0	123	0	128	0	126	0	129	
8		0	148	0	155	0	142	0	148	0	127	0	127	0	125	0	131	0	135	0	135	0	135	0	151	0	138
7		208	0	163	0	205	0	194	0	179	0	136	0	149	0	147	0	174	0	136	0	170	0	196	0	171	
6		132	268	253	287	256	301	322	248	332	272	250	288	317	211	228	238	247	264	259	259	290	320	278	175	262	
5		148	302	265	311	437	413	449	366	514	320	381	349	340	323	191	322	338	391	321	390	214	329	131	137	320	
4		145	216	286	358	143	198	172	146	154	0	171	178	132	114	118	117	142	176	241	221	130	125	158	0	175	
3		135	150	108	131	143	143	114	154	136	157	124	142	122	113	129	123	122	117	136	260	181	107	213	151	142	
2		155	111	144	109	164	159	0	147	154	160	0	121	127	130	153	138	132	143	170	285	294	224	0	126	0	159
1		117	112	116	121	108	108	100	101	111	111	110	137	136	107	140	105	107	106	107	115	114	112	107	103	0	113

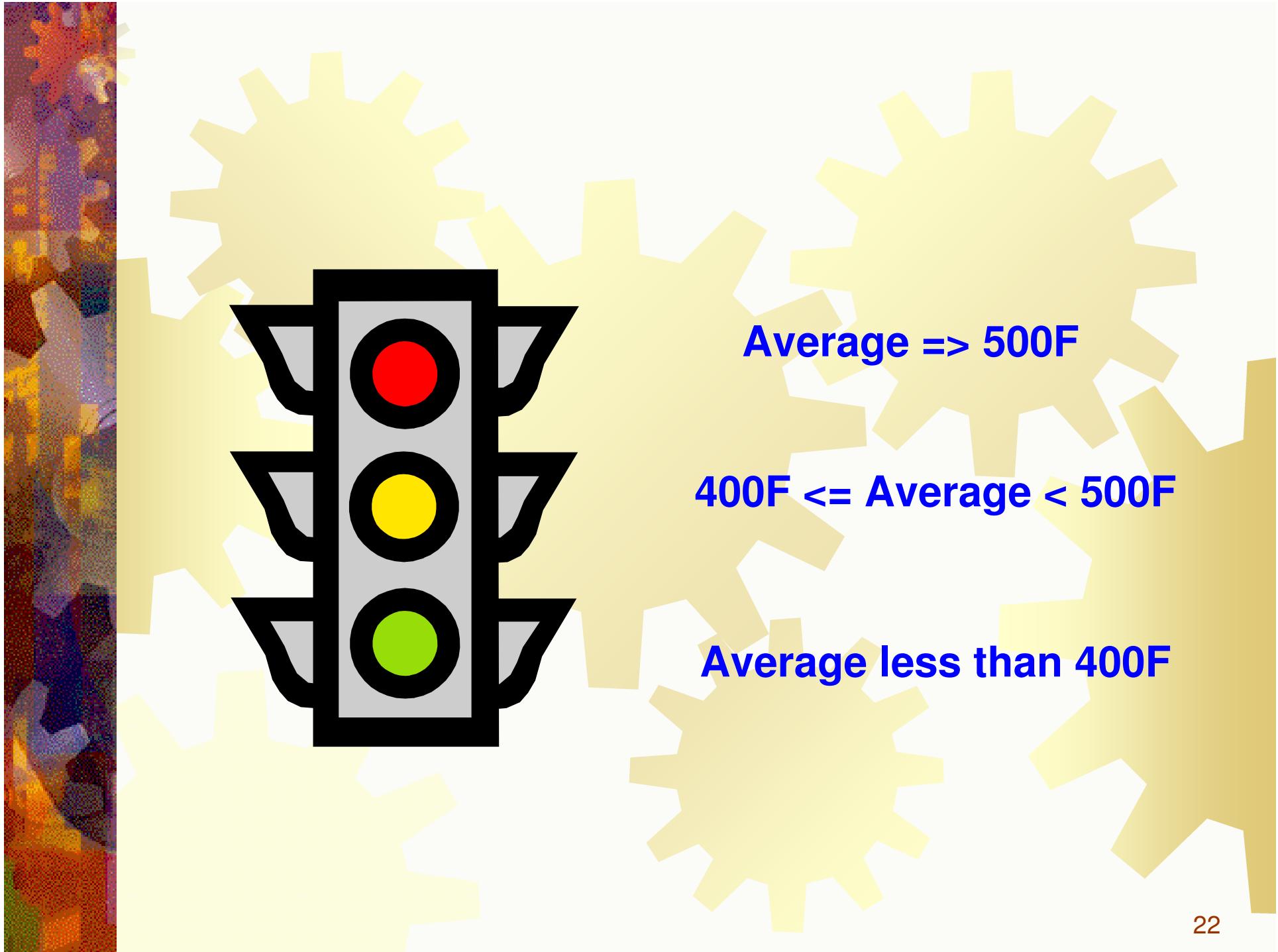
'Average Temperature', represents the sum of valid temperature readings, divided by the total number of valid readings.
A value of '0' (zero) denotes no valid temperature readings for that sensor, in the time period under review.

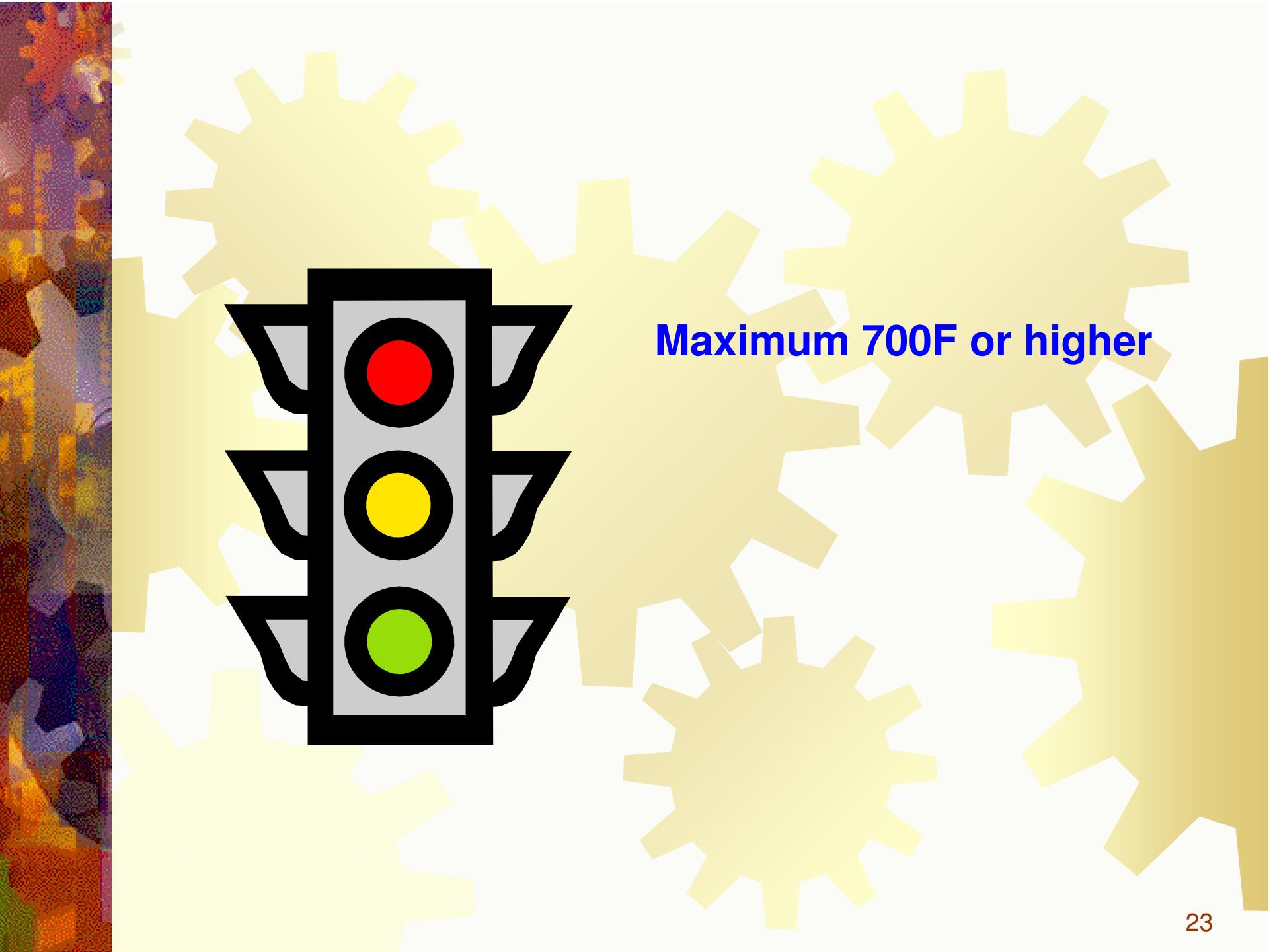
		E Furnace Stave Summary, for the 24 hours ending at 06:00:00 on July 24, 2007																									
		Tuyere Number - Maximum Stave Temperature F																									
Row #		01	02	03	04	05	06	07	08	09	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	Row max	
9		159	0	144	0	146	0	147	0	148	0	124	0	141	0	130	0	133	0	129	0	135	0	132	0	159	
8		0	164	0	170	0	157	0	167	0	146	0	142	0	144	0	147	0	145	0	147	0	143	0	161	0	170
7		239	0	185	0	253	0	231	0	229	0	157	0	175	0	159	0	219	0	154	0	194	0	224	0	253	
6		139	320	318	353	299	366	394	319	397	362	313	343	380	252	264	276	298	311	301	312	337	374	322	192	397	
5		156	356	351	400	611	606	670	544	680	504	748	706	536	501	516	550	540	505	376	468	269	431	141	144	748	
4		181	313	551	445	152	214	208	213	212	0	275	307	179	134	140	131	192	196	300	446	162	192	225	0	551	
3		142	221	139	140	148	147	118	167	148	241	137	152	127	117	134	131	126	123	142	392	256	111	391	159	392	
2		175	141	163	140	175	168	0	181	164	187	0	144	131	138	170	144	143	152	181	526	460	472	0	141	526	
1		120	117	120	126	112	111	103	104	120	118	118	143	139	110	145	109	118	111	120	121	121	125	112	106	145	

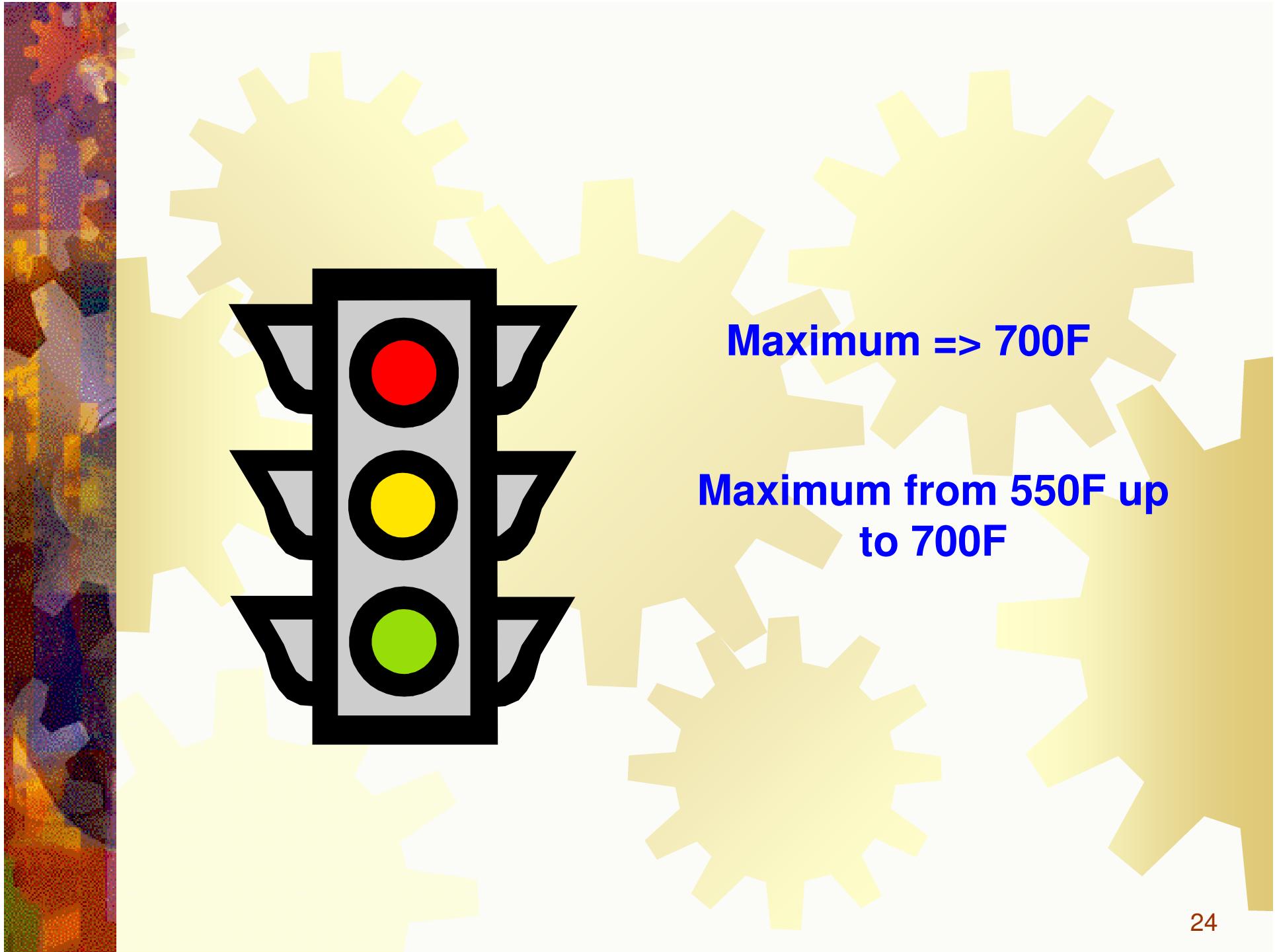
'Max Temperature', represents the maximum valid temperature reading.
A value of '0' (zero) denotes no valid temperature readings for that sensor, in the time period under review.

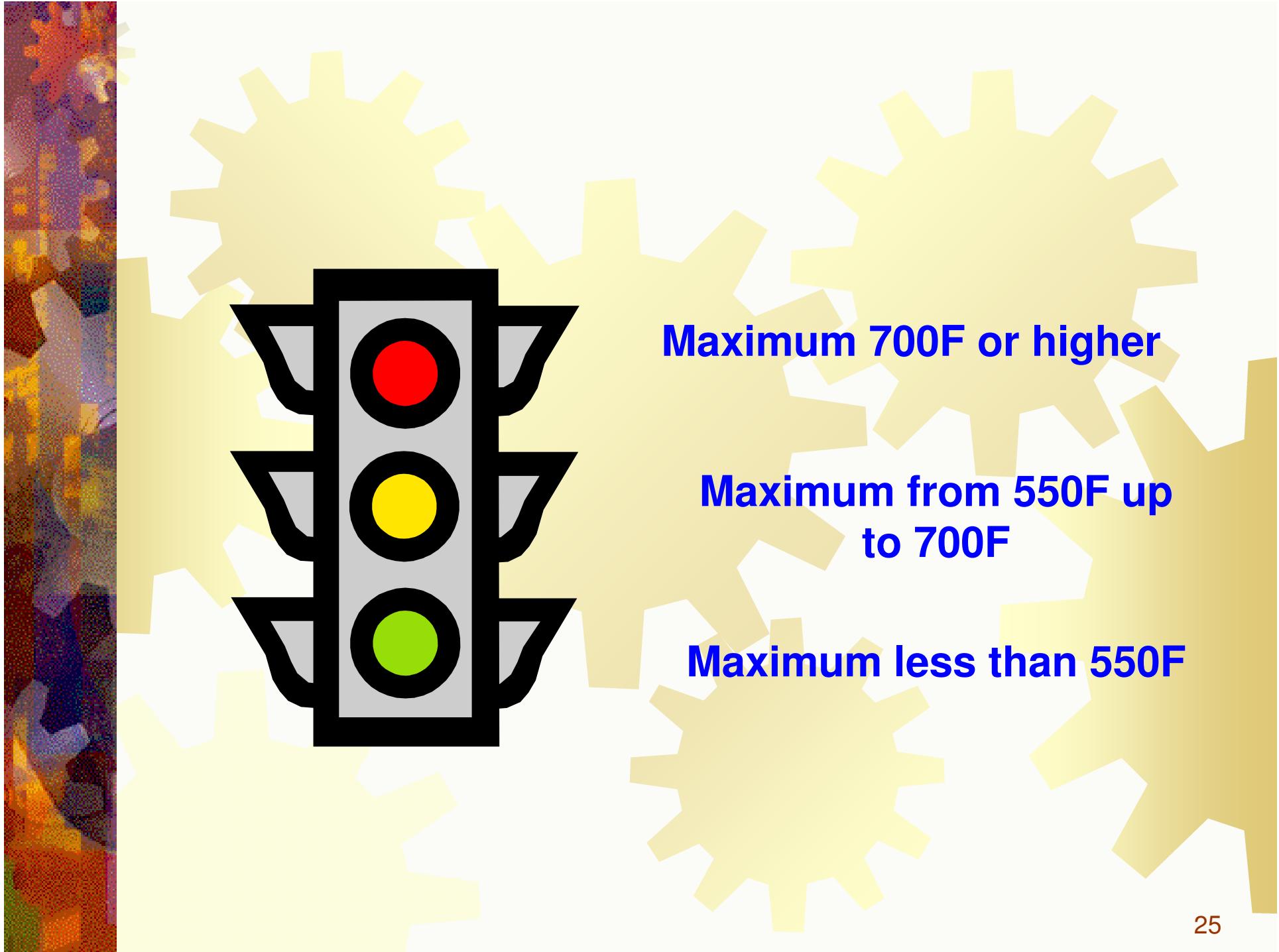












```
proc report data = present.stave_average  
            contents='Summary' &_pdf_header nowd;  
    column ("E Furnace Stave Summary, for the 24 hours ending at 06:00:00 on  
&report_date"  
            ( row)  
            ("Tuyere Number - Average Stave Temperature F"  
             avg_tuyere01-avg_tuyere24)  
            ( avg_temp));  
    define row                  /display width=2 "Row/#" center;  
    define avg_tuyere01         /display width=2 "01" center;  
    define avg_tuyere02         /display width=2 "02" center;  
    ...  
    define avg_tuyere24         /display width=2 "24" center;  
    define avg_temp             /display width=3 'Row/Avg' center;  
  
/* location for future traffic lighting code */  
  
compute after;  
length text1 text2 text3 $ 140;  
text1="Average Temperature", represents the sum of valid temperature ....";  
text2="A value of '0' (zero) denotes no valid temperature readings for....";  
text3="";  
line text1 $140.;  
line text2 $140.;  
line text3 $140.;  
endcomp;  
  
run;
```



```
define avg_temp /display width=3
  'Row/Avg' center;

compute avg_tuyere01;
  call define(_col_, 'style',
    'style={background=CX00FF00}');
endcomp;

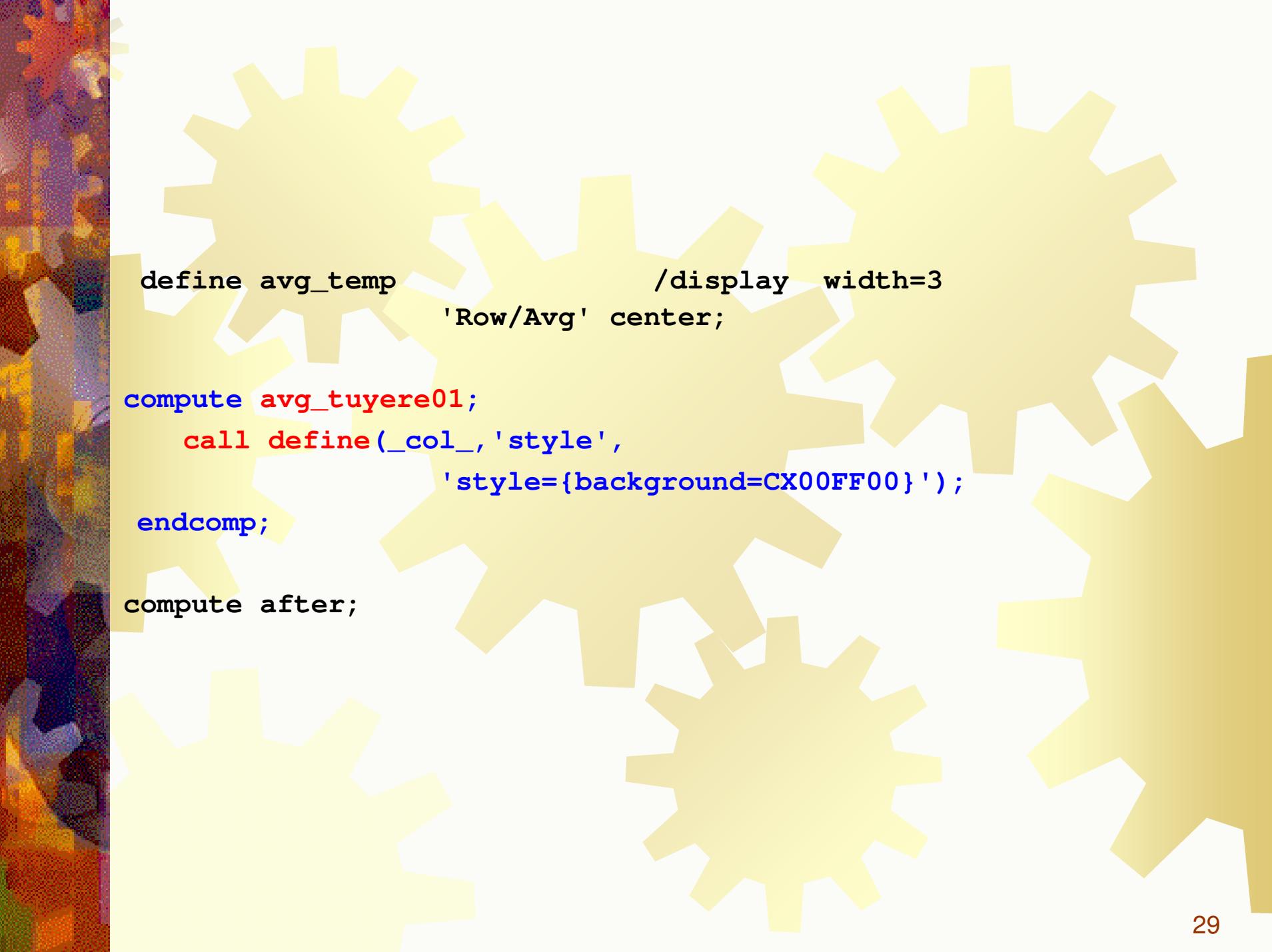
compute after;
```



```
define avg_temp /display width=3
  'Row/Avg' center;

compute avg_tuyere01;
  call define(_col_, 'style',
    'style={background=CX00FF00}');
endcomp;

compute after;
```



```
define avg_temp /display width=3
  'Row/Avg' center;

compute avg_tuyere01;
  call define(_col_, 'style',
    'style={background=CX00FF00}');
endcomp;

compute after;
```



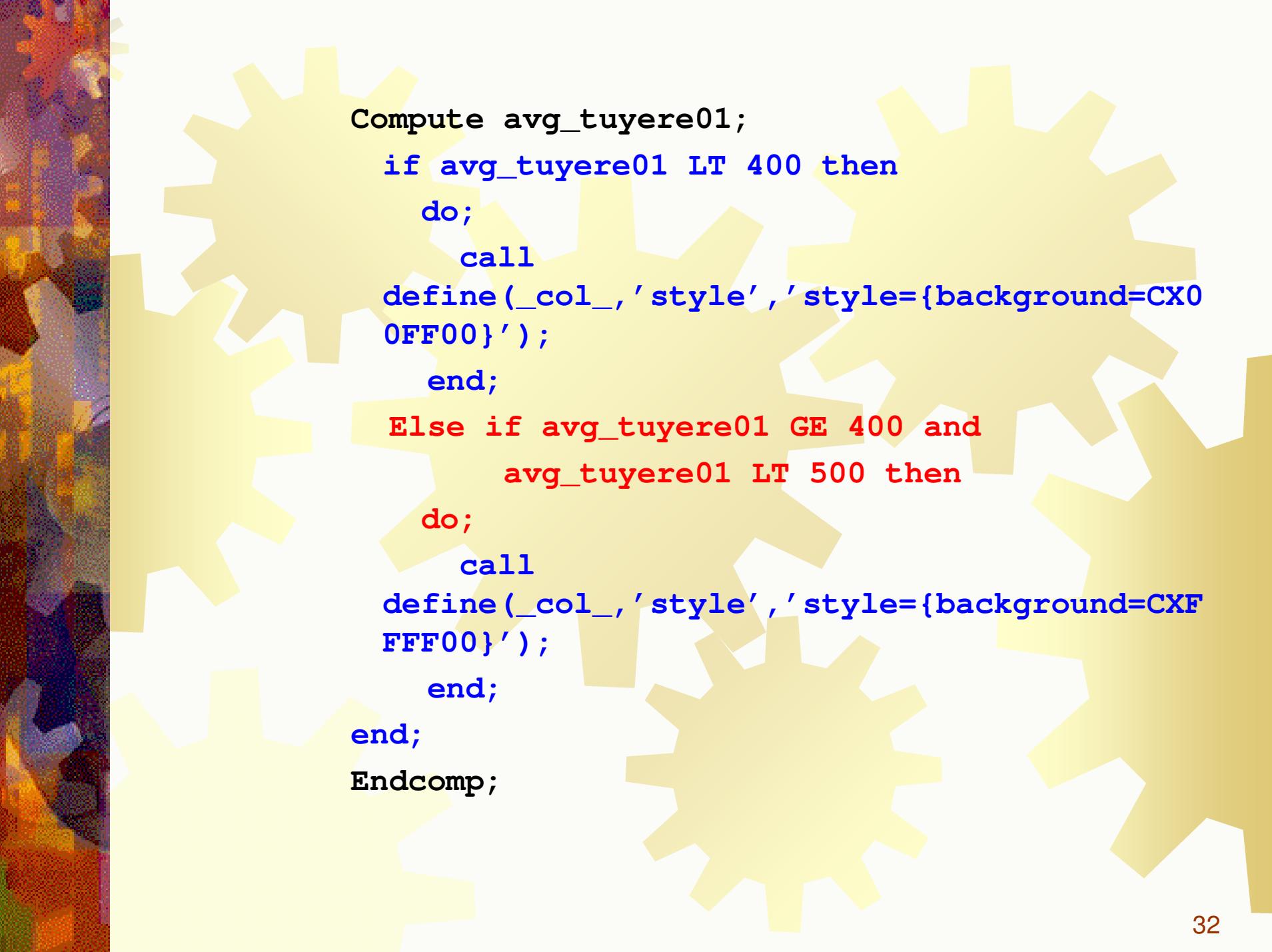
```
define avg_temp /display width=3
  'Row/Avg' center;

compute avg_tuyere01;
  call define(_col_, 'style',
    'style={background=CX00FF00}');
endcomp;

compute after;
```



```
Compute avg_tuyere01;
  if avg_tuyere01 LT 400 then
    do;
      call
      define(_col_,'style','style={background=CX0
      OFF00}');
    end;
  Endcomp;
```



```
Compute avg_tuyere01;
  if avg_tuyere01 LT 400 then
    do;
      call
      define(_col_,'style','style={background=CX0
      OFF00}');
    end;
  Else if avg_tuyere01 GE 400 and
    avg_tuyere01 LT 500 then
    do;
      call
      define(_col_,'style','style={background=CXF
      FFF00}');
    end;
  end;
Endcomp;
```



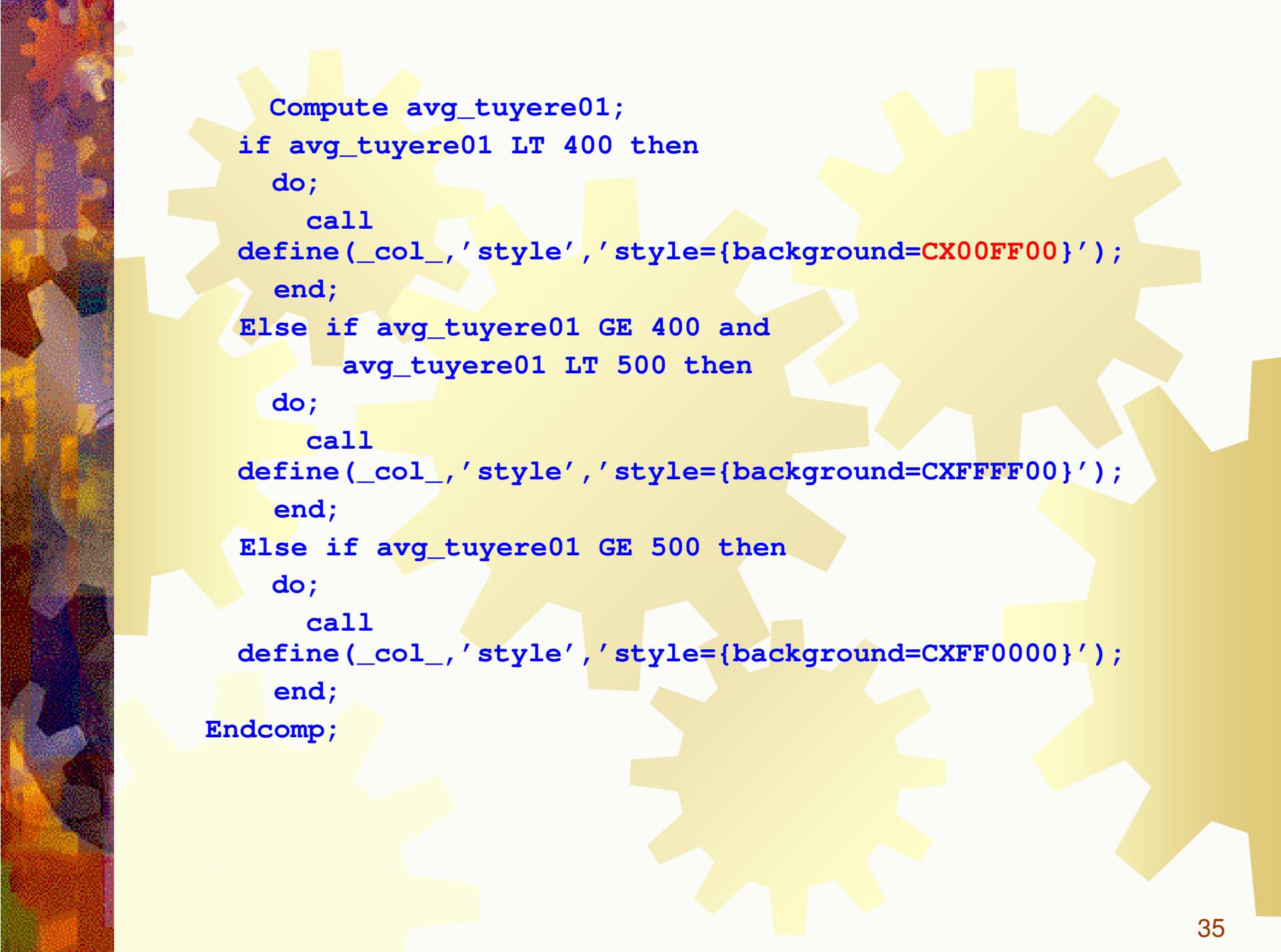
```
Compute avg_tuyere01;
  if avg_tuyere01 LT 400 then
    do;
      call
      define(_col_,'style','style={background=CX00FF00
}'');
      end;
    Else if avg_tuyere01 GE 400 and
          avg_tuyere01 LT 500 then
      do;
        call
        define(_col_,'style','style={background=CXFFFF00
}'');
        end;
    Else if avg_tuyere01 GE 500 then
      do;
        call
        define(_col_,'style','style={background=CXFF0000
}'');
        end;
  Endcomp;
```

		E Furnace Stave Summary, for the 24 hours ending at 06:00:00 on July 24, 2007																								
		Tuyere Number - Average Stave Temperature F																								
Row #		01	02	03	04	05	06	07	08	09	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	Row Avg
9		147	0	134	0	136	0	135	0	135	0	111	0	127	0	122	0	125	0	123	0	128	0	126	0	129
8		0	148	0	155	0	142	0	148	0	127	0	127	0	125	0	131	0	135	0	135	0	135	0	151	138
7		208	0	163	0	205	0	194	0	179	0	136	0	149	0	147	0	174	0	136	0	170	0	196	0	171
6		132	268	253	287	256	301	322	248	332	272	250	288	317	211	228	238	247	264	259	259	290	320	278	175	262
5		148	302	265	311	437	413	449	366	514	320	381	349	340	323	191	322	338	391	321	390	214	329	131	137	320
4		145	216	286	358	143	198	172	146	154	0	171	178	132	114	118	117	142	176	241	221	130	125	158	0	175
3		135	150	108	131	143	143	114	154	136	157	124	142	122	113	129	123	122	117	136	260	181	107	213	151	142
2		155	111	144	109	164	159	0	147	154	160	0	121	127	130	153	138	132	143	170	285	294	224	0	126	159
1		117	112	116	121	108	108	100	101	111	111	110	137	136	107	140	105	107	106	107	115	114	112	107	103	113

'Average Temperature', represents the sum of valid temperature readings, divided by the total number of valid readings.
A value of '0' (zero) denotes no valid temperature readings for that sensor, in the time period under review.

		E Furnace Stave Summary, for the 24 hours ending at 06:00:00 on July 24, 2007																								
		Tuyere Number - Maximum Stave Temperature F																								
Row #		01	02	03	04	05	06	07	08	09	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	Row max
9		159	0	144	0	146	0	147	0	148	0	124	0	141	0	130	0	133	0	129	0	135	0	132	0	159
8		0	164	0	170	0	157	0	167	0	146	0	142	0	144	0	147	0	145	0	147	0	143	0	161	170
7		239	0	185	0	253	0	231	0	229	0	157	0	175	0	159	0	219	0	154	0	194	0	224	0	253
6		139	320	318	353	299	366	394	319	397	362	313	343	380	252	264	276	298	311	301	312	337	374	322	192	397
5		156	356	351	400	611	606	670	544	680	504	748	706	536	501	516	550	540	505	376	468	269	431	141	144	748
4		181	313	551	445	152	214	208	213	212	0	275	307	179	134	140	131	192	196	300	446	162	192	225	0	551
3		142	221	139	140	148	147	118	167	148	241	137	152	127	117	134	131	126	123	142	392	256	111	391	159	392
2		175	141	163	140	175	168	0	181	164	187	0	144	131	138	170	144	143	152	181	526	460	472	0	141	526
1		120	117	120	126	112	111	103	104	120	118	118	143	139	110	145	109	118	111	120	121	121	125	112	106	145

'Max Temperature', represents the maximum valid temperature reading.
A value of '0' (zero) denotes no valid temperature readings for that sensor, in the time period under review.



```
Compute avg_tuyere01;
if avg_tuyere01 LT 400 then
  do;
    call
define(_col_,'style','style={background=CX00FF00}');
  end;
Else if avg_tuyere01 GE 400 and
      avg_tuyere01 LT 500 then
  do;
    call
define(_col_,'style','style={background=CXFFFF00}');
  end;
Else if avg_tuyere01 GE 500 then
  do;
    call
define(_col_,'style','style={background=CXFF0000}');
  end;
Endcomp;
```

```
Compute avg_tuyere01;
  if avg_tuyere01 LT 400 then
    do;
      call
      define(_col_,'style','style={background=CXFFFFFF}');
      end;
    Else if avg_tuyere01 GE 400 and
          avg_tuyere01 LT 500 then
      do;
        call
        define(_col_,'style','style={background=CXFFFF00}');
        end;
    Else if avg_tuyere01 GE 500 then
      do;
        call
        define(_col_,'style','style={background=CXFF0000}');
        end;
  Endcomp;
```

		E Furnace Stave Summary, for the 24 hours ending at 06:00:00 on July 24, 2007																									
		Tuyere Number - Average Stave Temperature F																									
Row #		01	02	03	04	05	06	07	08	09	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	Row Avg	
9	147	0	134	0	136	0	135	0	135	0	111	0	127	0	122	0	125	0	123	0	128	0	126	0	129		
8	0	148	0	155	0	142	0	148	0	127	0	127	0	125	0	131	0	135	0	135	0	135	0	151	0	138	
7	208	0	163	0	205	0	194	0	179	0	136	0	149	0	147	0	174	0	136	0	170	0	196	0	171	0	171
6	132	268	253	287	256	301	322	248	332	272	250	288	317	211	228	238	247	264	259	259	290	320	278	175	262		
5	148	302	265	311	437	413	449	366	514	320	381	349	340	323	191	322	338	391	321	390	214	329	131	137	320		
4	145	216	286	358	143	198	172	146	154	0	171	178	132	114	118	117	142	176	241	221	130	125	158	0	175		
3	135	150	108	131	143	143	114	154	136	157	124	142	122	113	129	123	122	117	136	260	181	107	213	151	142		
2	155	111	144	109	164	159	0	147	154	160	0	121	127	130	153	138	132	143	170	285	294	224	0	126	0	159	
1	117	112	116	121	108	108	100	101	111	111	110	137	136	107	140	105	107	106	107	115	114	112	107	103	113		

'Average Temperature', represents the sum of valid temperature readings, divided by the total number of valid readings.
A value of '0' (zero) denotes no valid temperature readings for that sensor, in the time period under review.

		E Furnace Stave Summary, for the 24 hours ending at 06:00:00 on July 24, 2007																								
		Tuyere Number - Maximum Stave Temperature F																								
Row #		01	02	03	04	05	06	07	08	09	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	Row max
9	159	0	144	0	146	0	147	0	148	0	124	0	141	0	130	0	133	0	129	0	135	0	132	0	159	
8	0	164	0	170	0	157	0	167	0	146	0	142	0	144	0	147	0	145	0	147	0	143	0	161	0	170
7	239	0	185	0	253	0	231	0	229	0	157	0	175	0	159	0	219	0	154	0	194	0	224	0	253	
6	139	320	318	353	299	366	394	319	397	362	313	343	380	252	264	276	298	311	301	312	337	374	322	192	397	
5	156	356	351	400	611	606	670	544	680	504	748	706	536	501	516	550	540	505	376	468	269	431	141	144	748	
4	181	313	551	445	152	214	208	213	212	0	275	307	179	134	140	131	192	196	300	446	162	192	225	0	551	
3	142	221	139	140	148	147	118	167	148	241	137	152	127	117	134	131	126	123	142	392	256	111	391	159	392	
2	175	141	163	140	175	168	0	181	164	187	0	144	131	138	170	144	143	152	181	526	460	472	0	141	526	
1	120	117	120	126	112	111	103	104	120	118	118	143	139	110	145	109	118	111	120	121	121	125	112	106	145	

'Max Temperature', represents the maximum valid temperature reading.
A value of '0' (zero) denotes no valid temperature readings for that sensor, in the time period under review.

```
Compute avg_tuyere01;
  if avg_tuyere01 LT 400 then
    do;
      call
      define(_col_,'style','style={background=CXFFFFFF}');
      end;
    Else if avg_tuyere01 GE 400 and
          avg_tuyere01 LT 500 then
      do;
        call
        define(_col_,'style','style={background=CXFFFF00}');
        end;
    Else if avg_tuyere01 GE 500 then
      do;
        call
        define(_col_,'style','style={background=CXFF0000}');
        end;
  Endcomp;
```

```
Compute avg_tuyere01;
  if avg_tuyere01 LT 400 then
    do;
      call
      define(_col_,'style','style={background=CXFFFFFF}');
      end;
    Else if avg_tuyere01 GE 400 and
          avg_tuyere01 LT 500 then
      do;
        call
        define(_col_,'style','style={background=CXFCC99}');
        end;
    Else if avg_tuyere01 GE 500 then
      do;
        call
        define(_col_,'style','style={background=CXF0000}');
        end;
  Endcomp;
```

```
Compute avg_tuyere01;
  if avg_tuyere01 LT 400 then
    do;
      call
      define(_col_,'style','style={background=CXFFFFFF}');
      end;
    Else if avg_tuyere01 GE 400 and
          avg_tuyere01 LT 500 then
      do;
        call
        define(_col_,'style','style={background=CXFCC99}');
        end;
    Else if avg_tuyere01 GE 500 then
      do;
        call
        define(_col_,'style','style={background=CXF6666}');
        end;
  Endcomp;
```

E Furnace Stave Summary, for the 24 hours ending at 06:00:00 on &report_date																										
	Tuyere Number - Average Stave Temperature F																									
Row #	01	02	03	04	05	06	07	08	09	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	Row &statistic.	
9	147	0	134	0	136	0	135	0	135	0	111	0	127	0	122	0	125	0	123	0	128	0	126	0	129	
8	0	148	0	155	0	142	0	148	0	127	0	127	0	125	0	131	0	135	0	135	0	135	0	151	0	138
7	208	0	163	0	205	0	194	0	179	0	136	0	149	0	147	0	174	0	136	0	170	0	196	0	171	
6	132	268	253	287	256	301	322	248	332	272	250	288	317	211	228	238	247	264	259	259	290	320	278	175	262	
5	148	302	265	311	437	413	449	366	514	320	381	349	340	323	191	322	338	391	321	390	214	329	131	137	320	
4	145	216	286	358	143	198	172	146	154	0	171	178	132	114	118	117	142	176	241	221	130	125	158	0	175	
3	135	150	108	131	143	143	114	154	136	157	124	142	122	113	129	123	122	117	136	260	181	107	213	151	142	
2	155	111	144	109	164	159	0	147	154	160	0	121	127	130	153	138	132	143	170	285	294	224	0	126	159	
1	117	112	116	121	108	108	100	101	111	111	110	137	136	107	140	105	107	106	107	115	114	112	107	103	113	

'Average Temperature', represents the sum of valid temperature readings, divided by the total number of valid readings.

A value of '0' (zero) denotes no valid temperature readings for that sensor, in the time period under review.

E Furnace Stave Summary, for the 24 hours ending at 06:00:00 on &report_date																										
	Tuyere Number - Maximum Stave Temperature F																									
Row #	01	02	03	04	05	06	07	08	09	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	Row &statistic.	
9	159	0	144	0	146	0	147	0	148	0	124	0	141	0	130	0	133	0	129	0	135	0	132	0	159	
8	0	164	0	170	0	157	0	167	0	146	0	142	0	144	0	147	0	145	0	147	0	143	0	161	0	170
7	239	0	185	0	253	0	231	0	229	0	157	0	175	0	159	0	219	0	154	0	194	0	224	0	253	
6	139	320	318	353	299	366	394	319	397	362	313	343	380	252	264	276	298	311	301	312	337	374	322	192	397	
5	156	356	351	400	611	606	670	544	680	504	748	706	536	501	516	550	540	505	376	468	269	431	141	144	748	
4	181	313	551	445	152	214	208	213	212	0	275	307	179	134	140	131	192	196	300	446	162	192	225	0	551	
3	142	221	139	140	148	147	118	167	148	241	137	152	127	117	134	131	126	123	142	392	256	111	391	159	392	
2	175	141	163	140	175	168	0	181	164	187	0	144	131	138	170	144	143	152	181	526	460	472	0	141	526	
1	120	117	120	126	112	111	103	104	120	118	118	143	139	110	145	109	118	111	120	121	121	125	112	106	145	

'Average Temperature', represents the sum of valid temperature readings, divided by the total number of valid readings.

A value of '0' (zero) denotes no valid temperature readings for that sensor, in the time period under review.



E. Furnace Stove Summary, for the 24 hours ending at 06:00:00 on <report_date>																										
Tuyere Number - Average Stove Temperature F																										
Row #	01	02	03	04	05	06	07	08	09	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	Raw Average.	
9	147	0	134	0	138	0	135	0	131	0	118	0	127	0	132	0	129	0	128	0	128	0	129	0	129	
8	0	148	0	153	0	142	0	148	0	127	0	125	0	150	0	135	0	135	0	134	0	134	0	138	0	138
7	268	0	143	0	261	0	194	0	179	0	116	0	149	0	147	0	174	0	136	0	170	0	198	0	170	
6	132	268	213	267	258	260	322	248	232	272	250	280	317	211	228	258	247	264	259	259	290	239	275	275	362	
5	148	362	280	362	405	453	449	366	356	520	382	349	340	355	393	322	318	395	321	390	254	329	331	337	320	
4	145	219	230	258	142	198	172	146	254	0	175	178	152	114	118	157	142	176	244	223	126	125	136	0	175	
3	137	150	308	151	143	145	114	154	136	157	124	142	112	113	129	123	117	136	206	181	197	213	174	142	159	
2	151	114	144	169	164	159	0	147	154	146	0	123	127	130	133	130	132	143	120	203	194	224	0	128	159	
1	117	112	124	121	148	168	206	191	181	118	116	137	156	167	140	109	107	196	167	111	154	132	167	169	120	

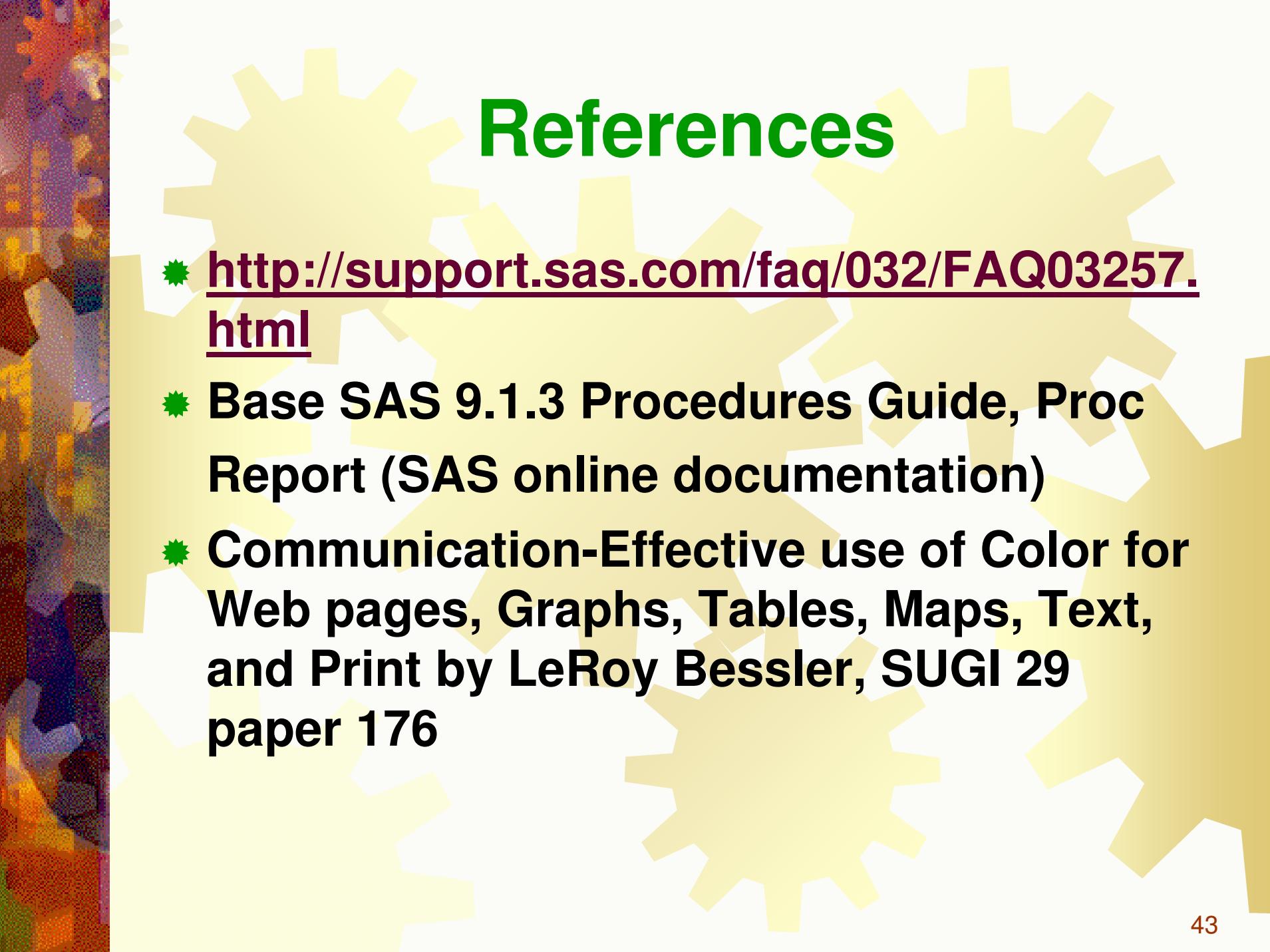
Average Temperature, represents the sum of valid temperature readings, divided by the total number of valid readings.
A value of 0° (zero) denotes no valid temperature readings for that tuyere, in the time period under review.

E. Furnace Stove Summary, for the 24 hours ending at 06:00:00 on <report_date>																									
Tuyere Number - Maximum Stove Temperature F																									
Row #	01	02	03	04	05	06	07	08	09	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	Raw Avg.
9	239	0	344	0	149	0	347	0	140	0	124	0	146	0	130	0	139	0	135	0	132	0	139	0	139
8	0	164	0	170	0	157	0	167	0	149	0	142	0	146	0	167	0	145	0	147	0	164	0	170	
7	289	0	381	0	259	0	231	0	229	0	157	0	175	0	159	0	218	0	124	0	194	0	234	0	253
6	139	329	318	353	299	368	394	329	397	342	319	340	360	252	264	276	296	311	364	302	337	374	322	382	387
5	154	376	311	403	402	366	370	344	380	364	360	356	358	366	362	358	356	366	406	376	408	399	387	344	344
4	181	313	393	467	152	214	206	213	232	0	279	297	179	254	140	192	196	260	246	446	182	192	192	192	
3	142	223	339	140	148	147	118	167	146	240	157	152	117	134	151	129	123	142	192	156	256	181	142	142	
2	175	144	165	140	175	148	0	181	164	187	0	144	131	139	170	143	132	183	126	240	472	172	172	172	
1	120	217	130	128	132	118	140	194	129	158	118	140	159	119	147	109	118	131	159	131	125	125	125	125	

Average Temperature, represents the sum of valid temperature readings, divided by the total number of valid readings.
A value of 0° (zero) denotes no valid temperature readings for that tuyere, in the time period under review.

E. Furnace Stove Summary, for the 24 hours ending at 06:00:00 on <report_date>																									
Tuyere Number - Average Stove Temperature F																									
Row #	01	02	03	04	05	06	07	08	09	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	Raw Avg.
9	147	0	154	0	144	0	140	0	144	0	135	0	132	0	144	0	124	0	134	0	134	0	134	0	134
8	0	148	0	181	0	145	0	142	0	148	0	127	0	127	0	150	0	131	0	131	0	131	0	131	0
7	208	0	162	0	207	0	184	0	179	0	157	0	149	0	147	0	174	0	149	0	159	0	171	0	171
6	131	240	252	287	154	154	204	202	246	141	275	259	304	117	261	258	134	147	266	259	266	276	176	176	343
5	144	300	267	331	437	143	449	449	268	250	381	381	384	340	140	250	395	322	111	385	320	229	129	129	129
4	141	210	209	330	324	141	176	172	146	144	144	176	176	137	114	114	114	114	114	114	114	114	114	114	114
3	131	150	109	131	147	145	124	124	124	124	125	125	124	124	124	124	124	124	124	124	124	124	124	124	124
2	131	111	144	166	164	159	0	147	114	114	136	0	111	117	150	175	184	141	141	141	141	141	141	141	141
1	141	112	117	129	159	112	131	108	108	126	126	126	126	126	126	126	126	126	126	126	126	126	126	126	126

Average Temperature, represents the sum of valid temperature readings, divided by the total number of valid readings.
A value of 0° (zero) denotes no valid temperature readings for that tuyere, in the time period under review.



References

- ★ <http://support.sas.com/faq/032/FAQ03257.html>
- ★ **Base SAS 9.1.3 Procedures Guide, Proc Report (SAS online documentation)**
- ★ **Communication-Effective use of Color for Web pages, Graphs, Tables, Maps, Text, and Print by LeRoy Bessler, SUGI 29 paper 176**